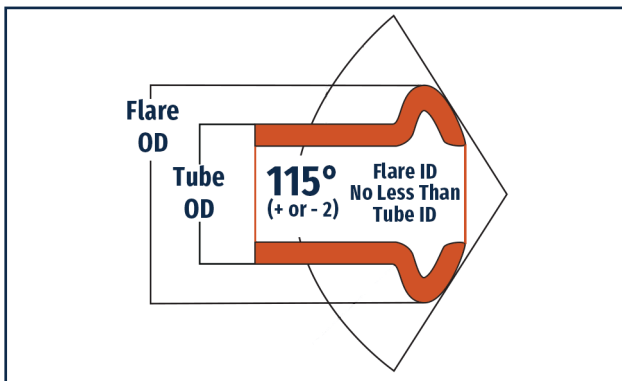


BRAKE LINE FLARE CHART

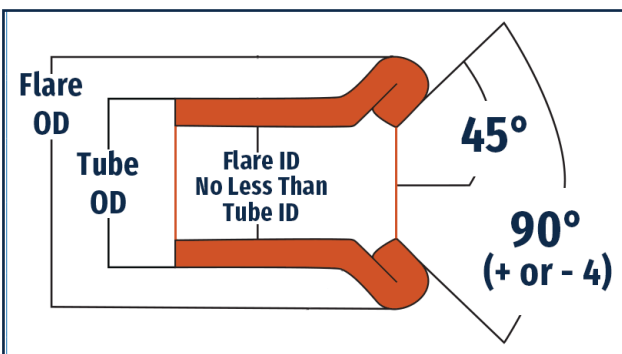
QUICK REFERENCE GUIDE

BUBBLE FLARE (DIN/ISO)



Tube OD	Flare OD (+ or - .18 mm)
4.75 mm	7.1 mm
6 mm	8.4 mm
8 mm	10.7 mm
10 mm	12.7 mm
12 mm	14.7 mm

DOUBLE (INVERTED) FLARE (SAE)



Tube OD	Flare OD (+ or - .007")
3/16"	.272"
1/4"	.352"
5/16"	.418"
3/8"	.493"
1/2"	.632"